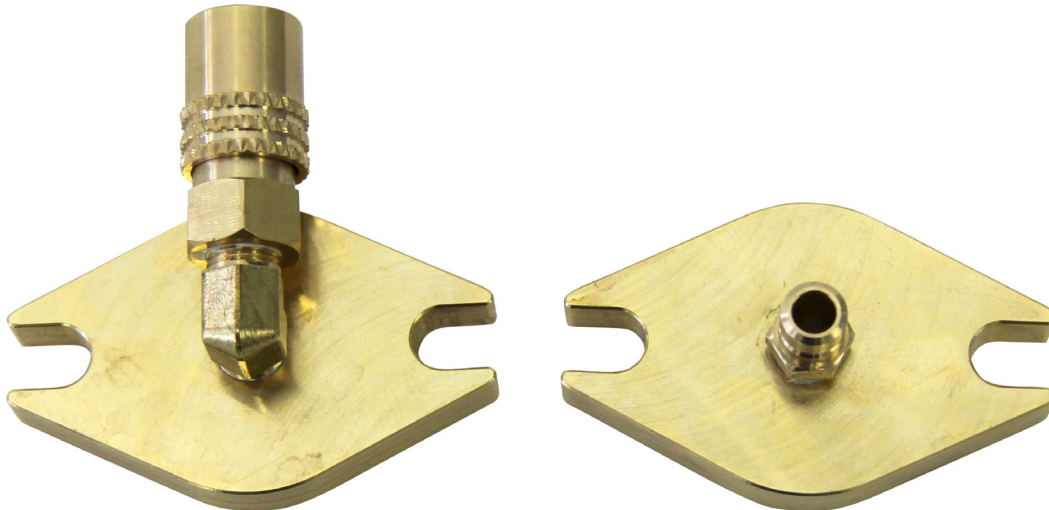




## ***EGR Adapter for VW (ALH engine code) 1.9L TDI*** **Part No. 069-3525**



### **CAUTION:**

Always wear gloves and safety glasses when performing this service

### **EGR System Consists of:**

- Cold side EGR valve (after EGR cooler), which controls exhaust gases for proper emissions control of No<sub>x</sub> gases
- EGR cooler (controls temperature of exhaust gases to the air intake into the engine)

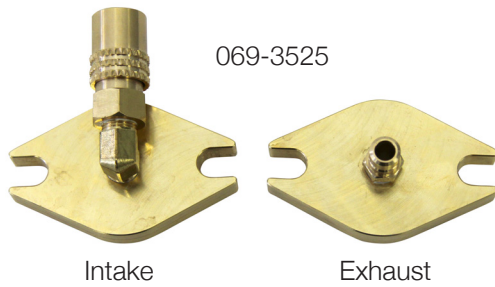
**These items are critical for proper emissions management control and must be cleaned on a regular basis for optimum efficiency.**

### **First steps before any service can be performed:**

1. Add Part# 400-3012 DieselTune™ Max Strength Fuel Injector Cleaner to the vehicle's fuel tank.
2. Remove plastic engine cover.
3. If engine is hot, the EGR system must be cooled – see step 8.

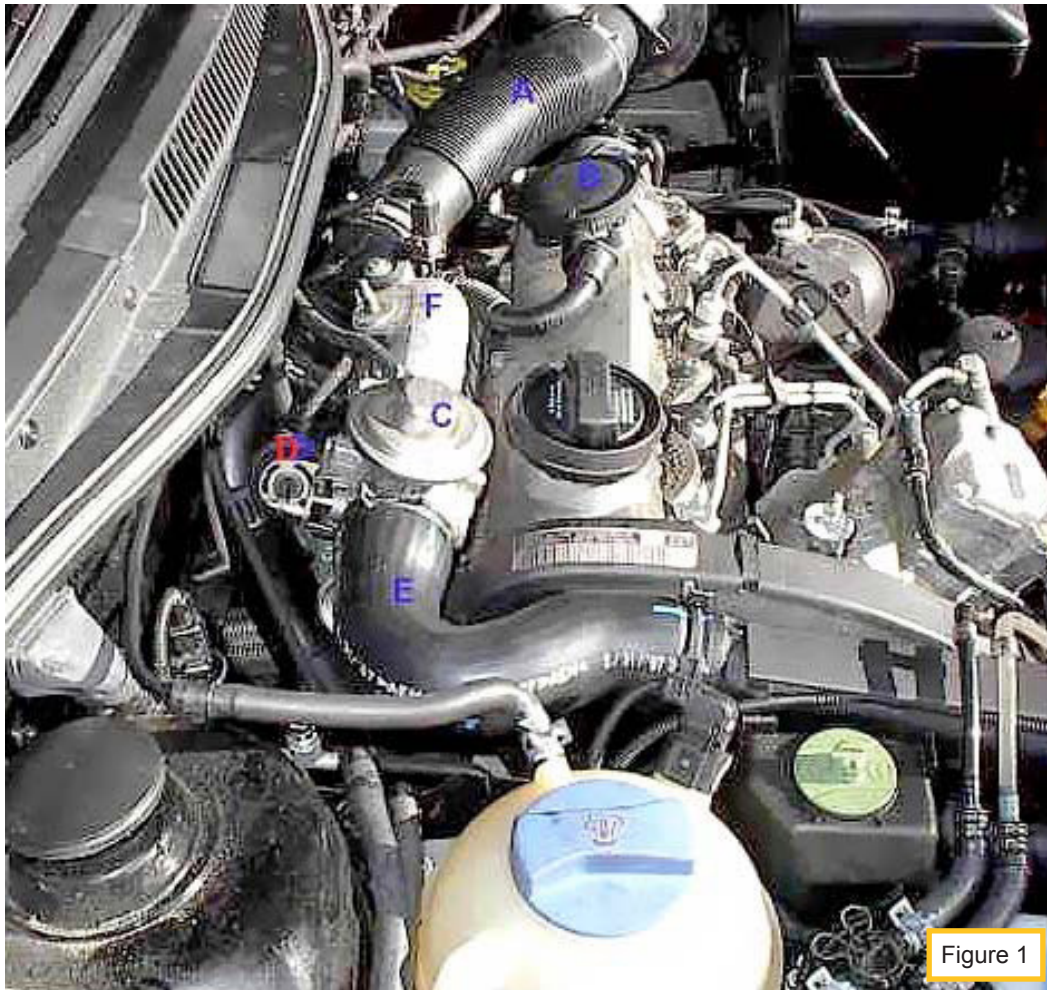
## Tools and Adapters Required:

- Scanner to operate EGR valve and EGR cooler bypass valve



## Locations of EGR components:

- EGR valve "C" (figure 1)
- EGR inlet pipe "D" (figure 1)
- EGR cooler "D" (figure 1)
- EGR Air intake hose "E" (figure 1)
- Air intake plenum "F" (figure 1)



4. Remove Air intake hose temporarily (see figure 1 item “E”). Remove the 4 EGR inlet pipe bolts. Remove EGR pipe and gaskets.
5. Install EGR adapters 069-3525 in its place (see figure 2) using existing bolts and tighten hand tight. Reinstall air intake hose for EGR service.



6. Attach EGR manifold 069-3399 to EGR adapter 069-3525. Attach EGR tool to 069-3399. Ensure air valve and fluid valve are closed – see EGR tool user guide.
7. Unscrew fill cap and fill with 32oz (946mL) of Part# 400-0280 DieselTune™ EGR System Cleaner. For first application or severe coking, 64 oz. may be required.
8. Reinstall the fill cap and hang tool from the hood latch. Connect shop air. Set air pressure on EGR tool to 40-50 psi.

**NOTE: If engine is hot, the EGR system must be cooled before treatment can start. Before step 9 can proceed, ignition must be off for the EGR system to be cooled. Turn valve to exhaust on EGR manifold, open canister air valve, close canister fluid valve and flush cooler with air for 2 minutes.**

9. Start vehicle engine. Set EGR manifold to exhaust (see figure 3).



10. Open Air valve, adjust regulator to maintain initial pressure, then open the fluid valve on the tool.
11. After 1/4 of the fluid has been consumed, close the fluid valve and let the air flow for an additional 2 minutes to flush deposits into exhaust stream.
12. Raise engine rpm to 1200 as this will open the EGR valve, turn adapter valve to intake (see figure 4), open fluid valve and continue service until another 1/4 of the fluid is consumed.



**Quick Tip: To fully open EGR valve a hand vacuum pump tool can be used by connecting to the vacuum port on top of the EGR valve (see figure 1 item “C”).**

**Note: If at any time during the intake service you hear a diesel knock sound, turn manifold valve to off for 2 minutes. After two minutes then turn manifold valve to intake and continue service.**

13. Close the fluid valve and turn manifold valve to exhaust (see figure 3) and let the air flow for an additional 2 minutes to cool off the exhaust stream.
14. Open fluid valve and continue service until another 1/4 of the fluid is consumed.
15. Raise engine rpm to 1200 as this will open the EGR valve, turn adapter valve to intake (see figure 4), open fluid valve and continue service until EGR tool is empty.

**Note: If at any time during the intake service you hear a diesel knock sound, turn manifold valve to off for 2 minutes. After two minutes then turn manifold adapter valve to intake and continue service.**

**Note: Let the vehicle operate for an additional 5 minutes and rev the engine several times to clear all residual fluid.**

16. Turn the fluid and air valve on tool to the closed position. Turn Vehicle off. Detach shop air line and depressurize the tool by rotating the regulator knob counter clockwise.

**Note: Clean EGR outlet pipe using EGR cleaning fluid and a flexible 1” round brush inside a bucket or waste container. Fluid can be saved to be used on other EGR cooler outlet pipes.**

17. Remove adaptor and reassemble vehicle components in the reverse order of removal.
18. Add one bottle of Part# 400-3022 DieselTune™ Complete Fuel Supplement to the vehicle’s fuel tank.
19. After service, reset any engine codes and perform a road test to clear any residual fluid from the system. Vehicle may go through Regen cycle during road test.

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