Pro-Set®

Torque Wrench Kit #TLTWSAE Imperial

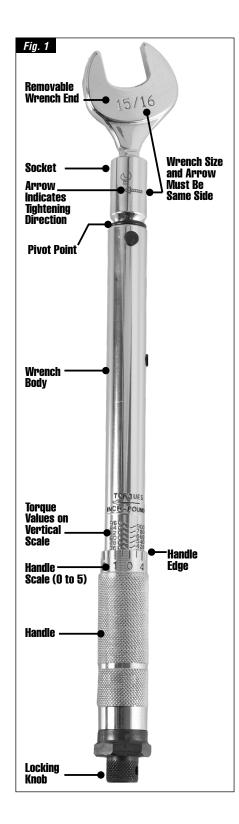
(5/8, 11/16, 13/16, 15/16, 11/16, 15/16)



Instructions for Use

Français, Español, Deutsch and latest updates: www.cpsproducts.com





BEFORE USE

- To retain wrench accuracy, DO NOT LOOSEN nuts, bolts, etc. USE ONLY FOR TIGHTENING.
- Apply a small amount of oil between handle and wrench body.

Note: If wrench is not used for an extended time, turn handle to lowest torque setting on wrench body. Rotate handle in both directions while making a few "clicks". This re-lubricates the wrench.

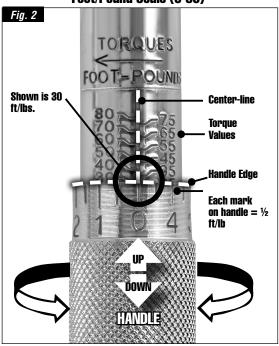
INSTRUCTIONS

- 1. **Select Wrench** from case.
- 2. Insert END into socket. Wrench size and arrow must be same side.

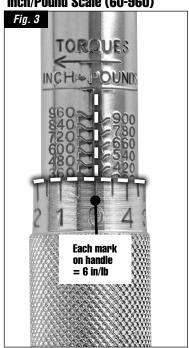
Fig. 1

- 3. **Loosen Locking Knob counterclockwise** to **unlock** handle.
- 4. Select FOOT-Pound Scale Fig. 2 or INCH-Pound scale Fig. 3
- 5. **Determine Proper Torque Setting For Equipment Being Serviced**(use setting specified by equipment manufacturer).
- 6. To obtain torque values ending in '0', align (0) and Handle Edge with Torque Value On Vertical Scale See Fig. 2 and Fig. 4
- For torque values NOT ending in '0', twist handle and align appropriate handle mark at handle edge with Torque Value On Vertical Scale.
- 8. **Tighten Locking Knob** *clockwise* to lock in your torque setting.
- 9. Tighten Equipment Fitting, Bolt, Nut Until Clicks Are Felt/Heard From Pivot Point Note: To prevent tool damage, avoid further pressure on wrench after torque (clicks) achieved.

Foot/Pound Scale (5-80)



Inch/Pound Scale (60-960)



Example 1: Set Wrench to 7 ft/lb

- a) Position wrench handle so Foot/Pound scale is visible.
- b) Twist handle until "0" mark aligns with Center-line and 5 Foot/Pound torque value.
- c) Twist handle RIGHT 4 detents (1 detent = ½ Foot/Pound) stopping at the "2" Mark on the Handle (while aligned VERTICALLY with the Center-line).
- d) Final setting $(5 + \frac{1}{2} + \frac{1}{2} + \frac{1}{2} + \frac{1}{2} = 7)$
- e) Wrench is now set to 7 Foot/Pounds.

Torque . Value	+ Handle Scale = Value	= Final Torque Value
5	0	5
5	+½ detent	5.5
5	+1 detent	6
5	+1 ½ detents	6.5
5	+2 detents	7

Example 2: Set Torque Wrench to 72 in/lb

- a) Position wrench handle so Inch/Pound scale is visible.
- b) Twist handle until '0' mark aligns with Center-line and 60 Inch/Pound torque value.
- c) Twist handle RIGHT 2 detents (2 detent = 12 Inch/Pound) stopping at first "1" mark on handle.
- d) Final setting (60 + 6 + 6 = 72)
- e) Wrench is now set at 72 Inch/Pounds.

Torque Value +	Handle Scale =	Final Torque Value
60	0	60
60	+ ½ detent	66
60	+1 detent	72

Fig. 4

FOOT/Pound Settings On Wrench Body	HANDLE SCALE SETTING	INCH/Pound Settings On Wrench Body
5	0	60
10	0	120
15	0	180
20	0	240
25	0	300
30	0	360
35	0	420
40	0	480
45	0	540
50	0	600
55	0	660
60	0	720
65	0	780
70	0	840
75	0	900
80	0	960

STORAGE

- **Loosen Locking Knob.** Turn Knurled Handle to lowest torque setting on Body Scale. 1.
- 2. **Remove Wrench End** and place all components back in Storage Case.
- 3. Store kit in dry location.

REPLACEMENT PARTS		
TLTWSAE	SAE Multi-Head Torque Wrench Set with handle, heads and case (5/8″, 11/16″, 13/16″, 15/16°, 11/16″, 15/16°)	
TLXTWSAE	Set of SAE Wrench Heads 5/8", 11/16", 13/16", 15/16", 11/16", 15/16" Jaw Sizes	
TLXTWSAEW	SAE Torque Wrench Handle	
TLXTW58	5/8" Individual wrench head	
TLXTW1116	11/ ₁₆ " Individual wrench head	
TLXTW1316	13/ ₁₆ " Individual wrench head	
TLXTW1516	¹⁵ / ₁₆ " Individual wrench head	
TLXTW1L116	11/ ₁₆ " Individual wrench head	
TLXTW1L516	15/ ₁₆ " Individual wrench head	

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